

## **UN TEST REPORT**

## **Test Summary**

Report	Number:	SDI-UN-2	40102-02		111		
	f issue:						
Test period: 2020-12-10 ~ 2021-01-14							
	g Laboratory	1					
				ouk-gu, C	Cheonan-si, Ch	ungcheongnam-do, Korea	
*	et						
Manufa	acturer's name	Samsung	SDI Co., Ltd			· · · ·	
Addres	SS	467, Beon	yeong-ro, Seoł	ouk-gu, C	Cheonan-si, Ch	ungcheongnam-do, Korea	
	t						
Test St	andard	Recommen	dations on the T	ransport o	of Dangerous G	oods: Manual of Tests	
			a, section 38.3 Se		2/ 7 AN		
Physica	l description	Laptop Co	omputer Battery	1			
		Not Appli					
	ements	Not Appli	cable				
Descrip	ption	Lithium ic	on battery (4S -	1P)			
Model	Name	AA-PBM	N4VN				
Rating	s	15.44V	4340mAh (67.1	Wh)	Mass	Max 264.18g	
Fest Re	esult						
No.	Test iter	n		Resu	lt	Remark	
T-1	Altitude			PASS			
T-2	Thermal Cycling		· /	PASS			
T-3	Vibration			PASS			
T-4	Shock			PASS			
T-5	External Short Circuit			PASS		1/L	
T-6	Impact / Crush			PASS		Component cell	
<b>T-7</b>	Overcharge	rcharge		PASS		A A	
T-8	Forced Discharge	1		PASS	s /	Component cell	
<u></u>	×		M				
	Name		position	1	Signature	Date	

	Name	position	Signature	Date
Reported by	PARM DAE JUN	Engin eer	ty	2.024. 01. 02
Approved by	Jung Hin kyn	principal Engineer	Imp	2024,01.02



T1	ALTITUDE SIMULATION TEST	Results
Requirements	No mass loss, no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure.	

Sample No.	Sample Condition	Voltage Before Test(V)	Weight Before Test(g)	Voltage After Test(V)	Weight After Test(g)	Residual OCV(%)	Percent of Weight Loss(%)
1	А	17.393	259.94	17.341	259.94	99.70	0.00
2	А	17.401	259.77	17.348	259.77	99.70	0.00
3	А	17.374	259.69	17.324	259.69	99.71	0.00
4	А	17.392	259.36	17.341	259.36	99.71	0.00
5	В	17.405	258.89	17.354	258.89	99.71	0.00
6	В	17.407	259.44	17.360	259.44	99.73	0.00
7	В	17.408	259.83	17.355	259.83	99.70	0.00
8	В	17.409	259.50	17.356	259.50	99.70	0.00

Sample Condition A : at first cycle, in fully charged states(4 pcs)



T2	THERMAL TEST	Results
Requirements	No mass loss, no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure.	<ul> <li>No leakage,</li> <li>No venting,</li> <li>No disassembly,</li> <li>No rupture,</li> <li>No fire,</li> <li>No mass loss,</li> <li>(Less than 0.2%)</li> <li>No voltage drop (Residual OCV not less than 90%)</li> <li>See below table</li> </ul>

Sample No.	Sample Condition	Voltage Before Test(V)	Weight Before Test(g)	Voltage After Test(V)	Weight After Test(g)	Residual OCV(%)	Percent of Weight Loss(%)
1	А	17.341	259.94	17.226	259.94	99.34	0.00
2	А	17.348	259.77	17.220	259.77	99.26	0.00
3	А	17.324	259.69	17.210	259.69	99.34	0.00
4	А	17.341	259.36	17.240	259.36	99.42	0.00
5	В	17.354	258.89	17.240	258.89	99.34	0.00
6	В	17.360	259.44	17.250	259.44	99.37	0.00
7	В	17.355	259.83	17.250	259.83	99.39	0.00
8	В	17.356	259.50	17.240	259.50	99.33	0.00

Sample Condition A : at first cycle, in fully charged states(4 pcs)



Т3	VIBRATION TEST	Results
Requirements	No mass loss, no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure.	<ul> <li>No leakage,</li> <li>No venting,</li> <li>No disassembly,</li> <li>No rupture,</li> <li>No mass loss,</li> <li>(Less than 0.2%)</li> <li>No voltage drop (Residual OCV not less than 90%)</li> <li>See below table</li> </ul>

Sample No.	Sample Condition	Voltage Before Test(V)	Weight Before Test(g)	Voltage After Test(V)	Weight After Test(g)	Residual OCV(%)	Percent of Weight Loss(%)
1	А	17.226	259.94	17.222	259.94	99.98	0.00
2	А	17.220	259.77	17.215	259.77	99.97	0.00
3	А	17.210	259.69	17.207	259.69	99.98	0.00
4	А	17.240	259.36	17.218	259.36	99.87	0.00
5	В	17.240	258.89	17.233	258.89	99.96	0.00
6	В	17.250	259.44	17.238	259.44	99.93	0.00
7	В	17.250	259.83	17.239	259.83	99.94	0.00
8	В	17.240	259.50	17.240	259.50	100.00	0.00

Sample Condition A : at first cycle, in fully charged states(4 pcs)



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T4	SHOCK	Results
Requirements	No mass loss, no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure.	<ul> <li>No leakage,</li> <li>No venting,</li> <li>No disassembly,</li> <li>No rupture,</li> <li>No fire,</li> <li>No mass loss,</li> <li>(Less than 0.2%)</li> <li>No voltage drop (Residual OCV not less than 90%)</li> <li>See below table</li> </ul>

Sample No.	Sample Condition	Voltage Before Test(V)	Weight Before Test(g)	Voltage After Test(V)	Weight After Test(g)	Residual OCV(%)	Percent of Weight Loss(%)
1	А	17.222	259.94	17.214	259.94	99.95	0.00
2	А	17.215	259.77	17.210	259.77	99.97	0.00
3	А	17.207	259.69	17.205	259.69	99.99	0.00
4	А	17.218	259.36	17.214	259.36	99.98	0.00
5	В	17.233	258.89	17.230	258.89	99.98	0.00
6	В	17.238	259.44	17.237	259.44	99.99	0.00
7	В	17.239	259.83	17.231	259.83	99.95	0.00
8	В	17.240	259.50	17.237	259.50	99.98	0.00

□ Supplementary Information:

Sample Condition A : at first cycle, in fully charged states(4 pcs)



Т5	EXTERNAL SHORT-CIRCUIT	Results
Requirements	External temperature does not exceed 170 °C and there is no disassembly, no rupture and no fire within six hours of this test.	<ul> <li>No disassembly,</li> <li>No rupture</li> <li>No fire.</li> <li>External Temperature did not exceed 170 °C.</li> <li>see below table</li> </ul>

Sample No.	Sample Condition	Maximum Temperature(°C)	Test result
1	А	56.6	0
2	А	56.7	0
3	А	56.5	0
4	А	56.4	0
5	В	56.7	0
6	В	56.9	0
7	В	56.6	0
8	В	56.6	0

Sample Condition A : at first cycle, in fully charged states(4 pcs)

Sample Condition B : after 25th cycles ending in fully charged states(4 pcs)

Test result : O-No Disassembly, No Rupture, No Fire / D-Disassembly / R-Rupture / F-Fire



Т6	Impact /  Crush	Results
Requirements	Cells and component cells meet this requirement if their external temperature does not exceed $170^{\circ}$ C and there is no disassembly and no fire during the test and within six hours after this test.	<ul> <li>☑ External temperature did not exceed 170 °C,</li> <li>☑ no disassembly,</li> <li>☑ no fire during test and within 6 hours after test</li> <li>See below table</li> </ul>

Sample No.	Sample Condition	Voltage Before Test(V)	Maximum Temperature(°C)	Test result
T6-1	С	3.857	16.4	0
T6-2	С	3.860	17.7	0
T6-3	С	3.861	17.5	0
T6-4	С	3.862	17.7	0
T6-5	С	3.858	18.8	0
T6-6	D	3.860	19.2	0
T6-7	D	3.858	18.4	0
T6-8	D	3.859	19.2	0
T6-9	D	3.859	18.9	0
T6-10	D	3.862	18.7	0

Sample Condition C : at first cycle, in 50% charged states(5 pcs)

Sample Condition D : at 25th cycle, in 50% charged states(5 pcs)

Test result : O-No Disassembly, No Fire / D-Disassembly / F-Fire



Τ7	OVERCHARGE	Results
Requirements	Rechargeable batteries meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.	No disassembly, no rupture, no fire during the test and within seven days after the test. See below table

Sample No.	Sample Condition	Voltage Before Test(V)	Test result
T7-1	А	17.380	0
T7-2	А	17.383	0
T7-3	А	17.354	0
T7-4	А	17.373	0
T7-5	В	17.358	0
T7-6	В	17.394	0
T7-7	В	17.344	0
T7-8	В	17.381	0

Sample Condition A : at first cycle, in fully charged states(4 pcs)

Sample Condition B : after 25th cycles ending in fully charged states(4 pcs)

Test result : O-No Disassembly, No Fire / D-Disassembly / F-Fire

□ Test Conditions

Charge voltage : 22V, Charge current : 11.284A, Test time : 24Hr



Т8	FORCED DISCHARGE	Results
Requirements	Rechargeable cells meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.	<ul> <li>No disassembly,</li> <li>No rupture,</li> <li>No fire during the test and within seven days after the test.</li> <li>See below table</li> </ul>

Sample No.	Sample Condition	Test result	Sample No.	Sample Condition	Test result
T8-1	Е	0	T8-11	F	0
T8-2	Е	0	T8-12	F	0
T8-3	Е	0	T8-13	F	0
T8-4	Е	0	T8-14	F	0
T8-5	Е	0	T8-15	F	0
T8-6	Е	0	T8-16	F	0
T8-7	Е	0	T8-17	F	0
T8-8	Е	0	T8-18	F	0
T8-9	Е	0	T8-19	F	0
T8-10	Е	0	T8-20	F	0

Sample Condition E : at first cycle, in fully discharged states (10 pcs)

Sample Condition F : after 25th cycles ending in fully discharged states(10 pcs)

Test result : O-No Disassembly, No Fire / D-Disassembly / F-Fire

 $\hfill\square$  Test Conditions

Initial test current : 5.30A, Test duration : 50min



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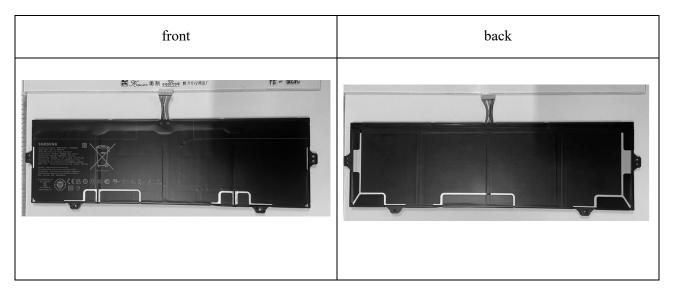
P1	Package Drop Test	Results
Procedure	IATA Dangerous Goods Regulations Each package must be capable of withstanding a 1.2m drop test in any orientation $5 \xrightarrow{\text{Front}} 3$	<ul> <li>Without damage to cells or batteries contained therein,</li> <li>Without shifting of the contents so as to allow battery to battery(or Cell to cell) contact.</li> <li>Without release of contents</li> <li>See below photo</li> </ul>

Battery Qty per box	Battery weight (kg)	Net weight per box (kg)
34	0.259	8.80

	Before Test	After Test
Weight (kg)	10.60	10.60
Test result		



## Sample Photo



- End of Report -